WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6: WO 98/32465 (11) International Publication Number: A61K 47/14, 9/70, 31/56 **A1** (43) International Publication Date: 30 July 1998 (30.07.98)

KR

(21) International Application Number: PCT/KR98/00013

(22) International Filing Date: 23 January 1998 (23.01.98)

(30) Priority Data: 27 January 1997 (27.01.97)

(71) Applicant (for all designated States except US): CHEMICAL LIMITED [KR/KR]; 20, Yoido-dong, Yongdungpo-gu, Seoul 150-721 (KR).

(72) Inventors; and

1997/2233

(75) Inventors/Applicants (for US only): MOON, Cheol [KR/KR]; Lucky Yeonlip 3, 388-11, Doryong-dong, Yuseong-gu, Daejeon 305–340 (KR). RYOO, Je, Phil [KR/KR]; Lucky Apt., 9–202, Doryong-dong, Yuseong-gu, Daejeon 305–340 (KR). CHOI, Mi, Suk [KR/KR]; Expo Apt., 107-1104, Jeonmin-dong, Yuseong-gu, Daejeon 305-390 (KR). CHOI, Jong, Kun [KR/KR]; 1219, Samcheon-dong, Seo-gu, Daejeon 305-222 (KR).

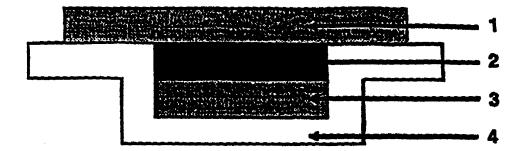
(74) Agents: JANG, Seong, Ku et al.; 275, Yangjae-dong, Seocho-gu, Seoul 137-130 (KR).

(81) Designated States: AU, BR, CA, CN, JP, MX, RU, SG, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published

With international search report.

(54) Title: COMPOSITION FOR THE TRANSDERMAL ADMINISTRATION OF STEROID DRUGS



(57) Abstract

A composition for the transdermal administration of a steroid drug containing a therapeutically effective amount of the drug; an absorption promoter consisting essentially of a diethylene glycol ether and a sorbitan ester; and a pharmaceutically acceptable adhesive matrix.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
ΑU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
ΑZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	ТJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
ВJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	$\mathbf{U}\mathbf{Z}$	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	zw	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	$\mathbf{s}\mathbf{G}$	Singapore		

COMPOSITION FOR THE TRANSDERMAL ADMINISTRATION OF STEROID DRUGS

FIELD OF THE INVENTION

5

10

15

25

The present invention relates to a composition for the transdermal administration of steroid drugs, wherein a mixture of a diethylene glycol ether and a sorbitan ester is used as an absorption promoter; and to a transdermal formulation containing same.

BACKGROUND OF THE INVENTION

The delivery of a drug through skin offers advantages over the conventional oral administration which is hampered by such problems as unpredictable rates of drug absorption, metabolic degradation of the drug and other adverse effects, e.g., gastrointestinal irritation caused by the drug itself metabolites thereof. Namely, transdermal 20 administration alleviates the aforementioned problems and delivers a drug at a controlled rate for an extended period of prescribed time due to increased bioavailability of the drug which is degraded in the digestive tract.

When a drug is transported through the skin, the horny layer of skin acts as a barrier against the permeation of the drug into the systemic circulation. various absorption promoters, or permeation enhancers, which facilitate the drug permeation through the horny layer, have been used in transdermal drug compositions. For example, U.S. Patent Nos. 4,006,218; 3,551,554; 4,568,343; 4,746,515; 4,379,454; 4,906,463; 4,440,777; 4,783,450 and 5,212,199 disclose, absorption promoters, as such sulfoxide(DMSO), dimethylformamide, polyetyleneglycol monolaurate, glycerol monolaurate, ethanol, propyleneglycol monolaurate, eucalyptol, lecithin and sorbitan esters.

Diethyleneglycol monoethyl ether, which has been used solubilizer in the formulation of naproxen, as

WO 98/32465 PCT/KR98/00013 - 2 -

nitroglycerin, phenylbutazone and prazepam, also reported to be effective as an absorption promoter in the transdermal administration of theophylline and prostaglandin E2 (Touitou, et al., International Journal of Pharmaceutics, 70, 159-166(1991); and Watkinson, A. et al., ibid, 74, 229-236(1991)).

Other absorption promoters disclosed in the prior art include: a mixture of linoleic acid and propyleneglycol (European Patent Publication No. 261429); and mixtures of N-(hydroxyethyl)pyrrolidone and methyl laurate, ethanol and glycerol monolaurate, diethylene glycol monoethyl ether and propyleneglycol monolaurate (US Patent Nos. 4,537,776; 4,764,379; and 4,973,468).

10

15

25

30

35

The conventional transdermal formulations divided into three types: a reservoir type, a simple matrix type and a multi-layer lamination type. The simple matrix formulation, as disclosed in U.S. Patent 4,314,577; 4,438,139; and 4,839,174, comprises a drug dispersed in a layer made of a pressure-sensitive adhesive 20 matrix. Such formulation can be produced at a low cost by a simple process. However, it has the problem that the rate of drug release is high in the initial stage and tapers off sharply thereafter.

Further, there exist needs to deliver a large dose of a drug over an extended period using a simple matrix-type formulation. For this purpose, there have been attempts to raise the drug content of the matrix to a level beyond the solubility of the drug in the matrix, i.e., supersaturate the matrix with the drug. However, supersaturation represents a thermodynamically unstable state and the drug in such formulation tends to form crystals. To alleviate problem, crystal formation inhibitors, polyvinylpyrrolidone and polyvinylpyrrolidone-vinylacetate copolymer, have been used but the effectiveness thereof was observed to be marginal (Ma, X. et al., ibid, 142, 115-119(1996)).

Accordingly, there exists a need for an improved

- 3 -

matrix-type transdermal formulation of drugs having a steady and high rate of drug release over an extended period and also a high level of uncrystallized drug content. present inventors have endeavored to develop an improved composition for the transdermal administration of steroid drugs, the composition having a new absorption promoter which is capable of fulfilling the above needs. It has been unexpectedly found that a diethylene glycol monoalkyl ether and a sorbitan ester, each of which has been individually absorption promoter having known as an а effectiveness, provide a synergistic effect when combined, i.e., a mixture of a diethylene glycol ether and a sorbitan ester has been found to be a remarkably efficient absorption promoter for the transdermal transport of steroid drugs.

15

20

25

30

10

SUMMARY OF THE INVENTION

It is, therefore, an object of the present invention to provide an improved composition for the transdermal administration of a steroid drug.

It is another object of the present invention to provide a transdermal formulation comprising said composition.

In accordance with one aspect of the present invention, there is provided a composition for the transdermal administration of a steroid drug, comprising: a therapeutically effective amount of the drug; an absorption promoter consisting essentially of a diethylene glycol ether and a sorbitan ester; and a pharmaceutically acceptable adhesive matrix.

BRIEF DESCRIPTION OF DRAWINGS

The above and other objects and features of the present invention will become apparent from the following description of the invention taken in conjunction with the following accompanying drawings, wherein:

Fig. 1 shows a schematic cross-sectional view of an embodiment of the inventive pharmaceutical formulation for the transdermal delivery of a steroid drug;

- 4 -

- Fig. 2 displays the time-dependent changes in the cumulative amount of estradiol transported across the skin of a hairless mouse as a function of the absorption promoter used;
- Fig. 3 depicts the time-dependent changes in the cumulative amount of norethisterone acetate transported across the skin of a hairless mouse as a function of the absorption promoter used;
- Fig. 4 illustrates the time-dependent changes in the cumulative amount of norethisterone acetate transported across human cadaver skin as a function of the absorption promoter used; and
- Fig. 5 exhibits the time-dependent changes in the cumulative amount of norethisterone acetate transported across human cadaver skin as a function of the contents of sorbitan monolaurate and diethylene glycol monoethyl ether.

20

30

10

15

DETAILED DESCRIPTION OF THE INVENTION

The present invention provides a composition for the transdermal administration of a steroid drug, comprising:

25 the steroid drug; a mixture of diethylene glycol ether and sorbitan ester which is used as an absorption promoter; and a pharmaceutically acceptable adhesive matrix.

Exemplary steroid drugs for use in the composition of the present invention include estrogens, e.g., estradiol, ethynyl estradiol and estradiol ester; progestogens, e.g., norethisterone, norethisterone acetate, medroxyprogesterone gestaten and levonorgestrel; acetate, desogestrel, androgens, e.g., testosterone, testosterone propionate, testosterone enanthate, testosterone cypionate, methyltestosterone and dihydroepiandrosterone; and a mixture thereof.

The total amount of the steroid drug used in the

inventive composition may range from 0.05 to 30 wt%, preferably, from 0.1 to 10 wt% based on the total weight of the composition.

The absorption promoter of the present invention is composed of a diethylene glycol monoalkylether and a sorbitan ester mixed in a weight ratio ranging from 1:4 to 4:1, preferably, from 1:2 to 2:1. Diethyleneglycol monoalkyl ethers which may be suitably used in the present invention include diethylene glycol monoethyl ether and diethylene glycol monomethyl ether, and suitable sorbitan esters include sorbitan monoalurate and sorbitan monooleate.

10

15

20

The total amount of the mixture of diethylene glycol ether and sorbitan ester used in the inventive composition may range from 5 to 30 wt%, preferably, from 5 to 25 wt% based on the total weight of the composition, wherein the weight ratio of said two components is kept within the aforementioned range.

The pharmaceutically acceptable adhesive matrix used in the present invention may be any of those known in the art, e.g., polyacrylate adhesives such as ethyl-, butyl- and 2ethylhexyl acrylate, polyisobutylene and silicon rubber.

The composition of the present invention may further comprise flavoring agents, preservatives, anti-oxidants, stabilizers and pigments.

25 The transdermal formulation of a steroid drug in accordance with another aspect of the present invention may be constructed using: a protective backing layer which is impermeable to the steroid drug; a drug reservoir layer containing the aforementioned composition of the present invention, one side of which is laminated on the protective backing layer; and a peel layer attached to the other side of the drug reservoir layer, said peel layer being capable of protecting the composition from the environment until it is removed to bring the drug reservoir layer into contact with the skin.

The formulation of the present invention may further comprise a supplementary adhesive layer which is selected

PCT/KR98/00013 WO 98/32465 - 6 -

from those known in the art, e.g., a ring-shaped adhesive layer sealably attached to the periphery of the drug reservoir layer and the protective backing layer.

Fig. 1 shows a schematic cross-sectional view of an embodiment of the transdermal formulation of the present invention, which comprises peel layer(1), drug reservoir layer(2), protective backing layer(3) and supplementary adhesive layer(4).

The inventive composition for the transdermal delivery of a steroid drug has advantages in that: it is a simple 10 matrix-type which can be prepared at a low cost; the use of the improved absorption promoter disclosed above makes it possible to maintain a high flux of the drug for an extended period, the apparent drug permeation rate following zeroorder kinetics; and the formation of drug crystals is 15 inhibited even at a high drug loading level owing to the use The improved absorption promoter. administered to a patient by using the composition of the present invention can be controlled by adjusting the contents of the drug and the absorption promoter. 20

are intended to following Examples illustrate the present invention without limiting its scope.

Determination of Drug Permeation Rate through Skin 25

30

The flux, or the skin permeation rate (SPR), of a drug through a skin sample was determined by the following procedure.

A skin sample, either human cadaver skin or a skin piece excised from 6 week-old female hairless mouse, was installed in Valia-Chien diffusion cell(Crown Glass, U.S.A.) such that the stratum corneum of the skin faced outward from the cell, and then a transdermal formulation containing one or more steroid drugs was fixed on the skin. 3.4 ml of 35 saline solution containing 40% physiological polyethyleneglycol 400(Sigma Scientific Co.) was added to

5

15

20

25

30

35

the cell and stirred for the whole period of experiment. Thereafter, $100\mu l$ samples of the physiological saline solution were taken periodically and subjected to high performance liquid chromatography to determine the cumulative amount of the drug transported across the skin. The skin permeation rate (SPR) of the drug through the skin was calculated by regression analysis of the time-dependent cumulative amounts of the drug($\mu g/cm^2/hr$).

The process described above was repeated 3 times and 10 averaged to define SPR of the drug.

Reference Example 1: Preparation and Testing of Transdermal Administration Compositions containing Conventional Absorption Promoters (hairless mouse skin)

0.6 wt% of estradiol(ED), 3.0 wt% of norethisterone acetate(NETA) and an absorption promoter listed in Table 1 were added to a polyacrylate adhesive(Durotac 87-2074, National Starch Chem. Co.), and then the mixture was stirred sufficiently to dissolve the drugs in the adhesive.

The mixture thus obtained was poured onto an impermeable protective backing layer (Scotchpak 1109, 3M Co.) to coat a matrix layer having a thickness of $1000\mu\text{m}$. The resulting material consisting of the protective backing layer coated with the matrix layer was dried in an oven by raising the temperature stepwise from 60°C to 120°C. The resulting material was cured in open air for 1 hour and a peel layer (Scotchpak 1012, 3M Co.) was laminated thereon. The resulting transdermal formulation was stored at room temperature.

The permeation rates of the drugs across the skin of hairless mouse were determined and the results are shown in Table 1 and Figs. 2 and 3.

Table 1. Permeation rates of ED and NETA across mouse skin in the presence of conventional absorption promoter

5	Reference Example	ED (Wt%)	NETA (wt%)	Absorption Promoter (wt%)	SPR* (ED)	SPR* (NETA)
	1-1	0.6	3.0	_	0.12 ±0.02	0.43 ±0.09
	1-2	0.6	3.0	azone (10)	0.10 ±0.01	0.64 ±0.08
	1-3	0.6	3.0	tricapryline (10)	0.16 ±0.05	0.49 ±0.10
	1-4	0.6	3.0	sorbitan monolaurate (10)	1.02 ±0.05	1.87 ±0.17
10	1-5	0.6	3.0	squalene (10)	0.19 ±0.03	1.98 ±0.48
	1-6	0.6	3.0	decanol (10)	0.11 ±0.01	0.45 ±0.05

*SPR: Skin permeation rate across the skin (mean±SD(µg/cm²/hr))

Figs. 2 and 3 show the time-dependent cumulative amounts of estradiol and norethisterone acetate transported across the skin as function of absorption promoter used.

As can be seen from Table 1 and Figs. 2 and 3, the compositions containing sorbitan monolaurate(Reference Example 1-4) and squalene (Reference Example 1-5) as the absorption promoter exhibited high permeation rates. However, crystals of the drugs were observed in each of the above Reference Examples.

15

20

- 9 -

Reference Example 2:

Preparation and Testing of Transdermal Administration Compositions containing Conventional Absorption Promoters (human cadaver skin)

Four transdermal delivery compositions were prepared and tested by the procedure of Reference Example 1, except that human cadaver skin was employed in place of the mouse skin, and 4 wt% of norethisterone acetate(NETA) was employed together with the absorption promoter listed in Table 2.

Table 2. Permeation rates of NETA across human cadaver skin when conventional absorption promoters are used

The results are shown in Table 2 and Fig. 4.

	Reference Example	NETA (wt%)	Absorption Promoter(wt%)	SPR
	2-1	4.0		0.18±0.03
0	2-2	4.0	sorbitan monolaurate (15)	0.72±0.09
	2-3	4.0	squalene (15)	0.43±0.03
	2-4 4.0		diethylene glycol monoethyl ether (15)	0.52±0.04

As can be seen from Table 2 and Fig. 4, the compositions containing sorbitan monolaurate (Reference Example 2-2), squalene (Reference Example 2-3) and diethylene glycol monoethyl ether (Reference Example 2-4) as the absorption promoter enhanced the permeation rate of NETA across human cadaver skin to an extent that is significantly lower than that determined for the hairless mouse skin. Further, drug crystal formation was observed in all but Reference Example 2-4, wherein diethylene glycol monoethyl ether was employed as the absorption promoter.

20

5

10

WO 98/32465 PCT/KR98/00013
- 10 -

Example 1 to 3 and Comparative Examples 1 to 6:

Nine transdermal delivery compositions were prepared and tested by the procedure of Reference Example 1, except that human cadaver skin as well as 0.4 wt% of estradiol and 2.7 wt% of norethisterone acetate were employed together with the absorption promoters listed in Table 3.

As a positive control, a commercially available reservoir type formulation, i.e., Estragest⁸(EG, CibaGeigy, Swiss) was used in Comparative Example 6. The results are shown in Table 3 and Fig. 5.

Table 3. Permeation rates of ED and NETA across human cadaver skin

	No.	ED (wt%)	NETA (wt%)	SML (wt%)	TC (wt%)	SPR (ED)	SPR (NETA)
5	Comp. Ex. 1	0.4	2.7	-	_	0.08 ±0.02	0.17 ±0.01
	Comp. Ex. 2	0.4	2.7	5	-	0.19 ±0.01	0.41 ±0.05
	Comp. Ex. 3	0.4	2.7	10	_	0.22 ±0.02	0.46 ±0.03
10	Comp. Ex. 4	0.4	2.7	15	-	0.27 ±0.06	0.51 ±0.02
	Ex. 1	0.4	2.7	10	10	0.23 ±0.01	0.72 ±0.06
	Ex. 2	0.4	2.7	10	5	0.23 ±0.03	0.75 ±0.06
	Ex. 3	0.4	2.7	5	10	0.26 ±0.03	0.62 ±0.03
15	Comp. Ex. 5	0.4	2.7	1	10	0.17 ±0.04	0.35 ±0.02
	Comp.					0.15 ±0.04	0.45 ±0.09

20 SML: sorbitan monolaurate,

TC: diethylene glycol monoethyl ether

As can be seen from Table 3 and Fig. 5, the inventive compositions containing a mixture of diethylene glycol 25 monoethyl ether(TC) and sorbitan monolaurate(SML) having a TC to SML weight ratio in the range of 0.5 to 2(Examples 1, 2 and 3) as the absorption promoter exhibited markedly enhanced permeation rates of the drugs across human cadaver skin, as compared with those observed in Comparative 30 Examples 1-6. The permeation rates follow apparent zero-

order kinetics. Further, drug crystals were not observed in Examples 1, 2 and 3.

Example 4 and Comparative Examples 7 to 10:

5

10

25

Five transdermal delivery compositions were prepared and tested by the procedure of Reference Example 1, except that human cadaver skin and 3.5 wt% of testosterone were employed together with the absorption promoters listed Table 4

Table 4. Permeation rates of testosterone across human cadaver skin

15	No.	Testosterone (wt%)	Absorption Promoter (wt%)	SPR
	Comp. Ex. 7	3.5	_	0.70 ±0.32
	Comp. Ex. 8	3.5	SML (20)	3.07 ±1.22
	Comp. Ex. 9	3.5	propyleneglycol monolaurate (20)	2.21 ±0.04
	Comp. Ex. 10	3.5	TC (20)	2.03 ±0.25
20	Ex. 4	3.5	TC(10) and SML(10)	3.57 ±0.77

As the results in Table 4 show, the inventive composition containing a mixture of diethylene glycol monoethyl ether(TC) and sorbitan monolaurate(SML) (Example 4) as the absorption promoter exhibited a markedly higher permeation rate than those observed when TC or SML was used alone (Comparative Examples 8 and 9).

- 13 -

Examples 5 to 7 and Comparative Examples 11 to 12:

Five transdermal delivery compositions were prepared and tested by the procedure of Reference Example 1, except that human cadaver skin and 0.8 wt% of estradiol were employed together with the absorption promoters listed Table 5.

Table 5. Permeation rates of estradiol across human cadaver skin as a function of the absorption promoter used

	No.	ED (wt%)	Absorption Promoter (wt%)	SPR
	Comp. Ex. 11	0.8		0.15±0.01
15	Comp. Ex. 12	0.8	SML (10)	0.31±0.02
	Ex. 5	0.8	TC(10) and SML(2.5)	0.54±0.06
	Ex. 6	0.8	TC(10) and SML(5)	0.58±0.01
	Ex. 7	0.8	TC(10) and SML(10)	0.42±0.03

20 As the results in Table 5 show, the inventive compositions containing a mixture of diethylene glycol monoethyl ether(TC) and sorbitan monolaurate(SML) having a TC to SML ratio ranging from 1 to 4 (Example Nos. 5, 6 and 7) exhibited enhanced permeation rates estradiol through 25 human cadaver skin.

What is claimed is:

mixture thereof.

20

- 1. A composition for the transdermal administration of a steroid drug, comprising: a therapeutically effective 5 amount of the drug; an absorption promoter consisting essentially of a diethylene glycol ether and a sorbitan ester; and a pharmaceutically acceptable adhesive matrix.
- 2. The composition of claim 1, wherein the weight 10 ratio of the diethylene glycol ether and the sorbitan ester ranges from 1:4 to 4:1.
- 3. The composition of claim 2, wherein the weight ratio of the diethylene glycol ether and the sorbitan ester 15 ranges from 1:2 to 2:1.
 - 4. The composition of claim 1, wherein the diethylene glycol ether is diethylene glycol monoethyl ether, diethylene glycol monomethyl ether or a mixture thereof.

5. The composition of claim 1, wherein the sorbitan ester is sorbitan monolaurate, sorbitan monooleate or a

- 25 6. The composition of claim 1, wherein the steroid drug is an estrogen, progestogen, androgen or a mixture thereof.
- 7. The composition of claim 6, wherein the estrogen 30 is estradiol, ethynyl estradiol or estradiol ester.
- 8. The composition of claim 6, wherein the progestogen is norethisterone, norethisterone acetate, medroxyprogesterone acetate, desogestrel, gestaten or levonorgestrel.
 - 9. The composition of claim 6, wherein the androgen

WO 98/32465 PCT/KR98/00013
- 15 -

- is testosterone, testosterone propionate, testosterone enanthate, testosterone cypionate, methyltestosterone or dehydroepiandrosterone.
- 5 10. The composition of claim 1, wherein the amount of the steroid drug ranges from 0.05 to 30 wt% based on the total weight of the composition.
- 11. The composition of claim 10, wherein the amount of the steroid drug ranges from 0.1 to 10 wt% based on the total weight of the composition.
- 12. The composition of claim 1, wherein the amount of the absorption promoter ranges from 5 to 30 wt% based on the total weight of the composition.
 - 13. The composition of claim 12, wherein the amount of the absorption promoter ranges from 5 to 25 wt% based on the total weight of the composition.

20

35

- 14. The composition of claim 1, wherein the adhesive matrix is a polyacrylate adhesive, polyisobutylene or silicon rubber.
- 25 15. A transdermal formulation for the transdermal administration of a steroid drug, comprising: a protective backing layer; a drug reservoir layer containing the composition of claim 1, which is placed on the protective backing layer, one side of which is laminated on the 30 protective backing layer; and a removable peel layer attached to the other side of the drug reservoir layer.
 - 16. The formulation of claim 15, which further comprises a supplementary adhesive layer.

Fig. 1

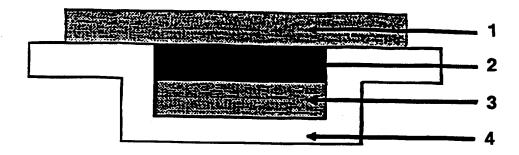


Fig. 2

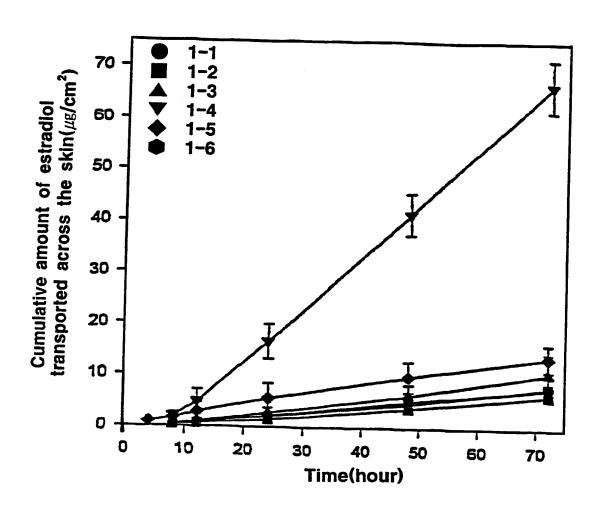


Fig. 3

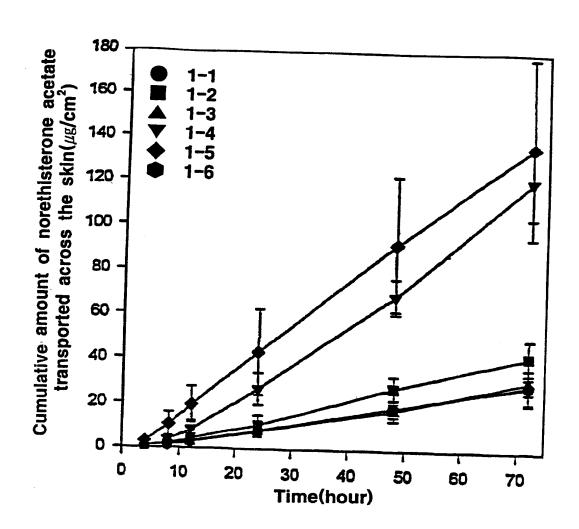


Fig. 4

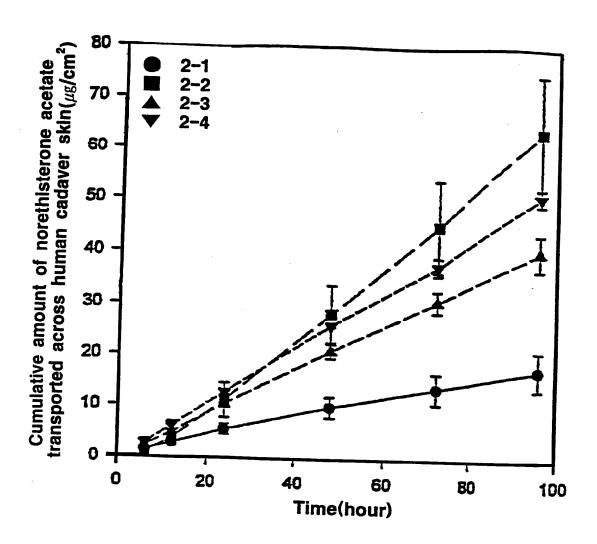
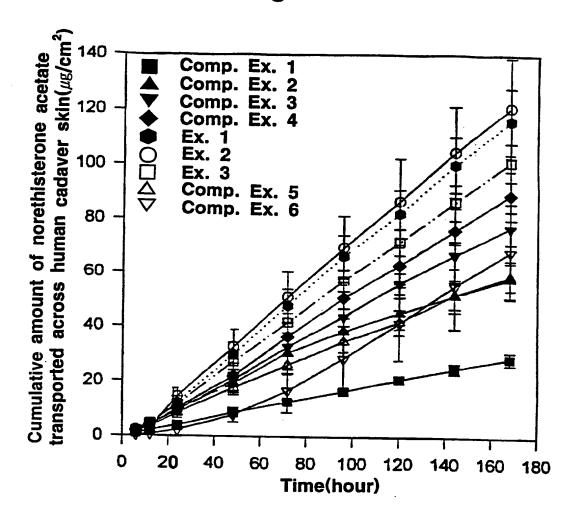


Fig. 5



INTERNATIONAL SEARCH REPORT

International application No. PCT/KR 98/00013

A. CLASSIFICATION OF SUBJECT MATTER

IPC⁶: A 61 K 47/14, 9/70, 31/56

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC⁶: A 61 K 47/14, 9/70

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WPIL on Questel

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 93/23 083 A1 (AGOURON PHARMACEUTICALS INC.) 25 November 1993 (25.11.93), claims 1,8,17,18,30, 31,34,36; page 6, lines 13-28; page 7, lines 7-28; page 9, lines 11-18; page 10, lines 9-25;	1-6,10-13
Y	claims 1,8,17.	7-9,14-16
Y	WO 90/11 064 A1 (CYGNUS RESEARCH CORPORATION) 04 October 1990 (04.10.90), abstract; claims 1,3,5-8, 11; page 8, line 33 - page 9, line 33; page 10, lines 24-33; page 12, line 16 - page 13, line 23.	7-9,14-16
Y	US 4 321 252 A (KEITH A.D. et al.) 23 March 1982 (23.03.82), claims 1,2; column 3, lines 3-9; column 1, line 21 - column 2, line 18; example IV.	1,6,7,10,11,14
Y	EP 0 322 098 Al (MINNESOTA MINING AND MANUFACTURING COMPANY) 28 June 1989 (28.06.89), abstract; claims 1,13; page 6, lines 35-45; page 7, lines 5-10.	1,6,7,10,11,14
А	EP 0 328 806 A2 (PACO PHARMACEUTICAL SERVICES) 23 August 1989 (23.08.89), abstract; claims 1,2,4-10; page 3, lines 38-53; page 3, line 57 - page 4, line 25; fig.1.	1,5-7,10,11,14,

	A	EP 0 328 806 A2 (PACO PHARMACEU 23 August 1989 (23.08.89), abstr page 3, lines 38-53; page 3, line 25; fig.l.	ract;	claims 1,2,4-10;	1,5-7,10,11,14, 15
X	Furthe	r documents are listed in the continuation of Box C.	X	See patent family annex.	
"A"	docume	categories of cited documents: nt defining the general state of the art which is not considered particular relevance	·T"	later document published after the inte date and not in conflict with the appli the principle or theory underlying the	cation but cited to understand
b	"E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means		considered novel or cannot be considered to involve an inventive step when the document is taken alone """ document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination		
Date	of the	ctual completion of the international search	Date	of mailing of the international sea	rch report
		rch 1998 (27.03.98)		15 April 1998 (15.04	1.98)
Facs	AUST Kohl A-10 imile N	railing address of the ISA/AT RIAN PATENT OFFICE markt 8-10 114 Vienna 1/53424/535		rized officer Mazzucco hone No. 1/53424/437	

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

International application No.
PCT/KR 98/00013

C (Continu	ation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the rele	vant passages	Relevant to claim No.
А	EP 0 275 550 Al (TEIKOKU SEIYAKU KABUSHIKI KAT 27 July 1988 (27.07.88), abstract; claims 1,2, page 4, lines 8-19,32-35,55-56.	(SHA) ,7,10,11;	1,6,14,15
А	EP 0 285 563 Al (CIBA-GEIGY AG) 05 October 198 (05.10.88), abstract; claims 1,2; page 5, line 28-42; page 6, lines 17-26,40-49; example 1.		1-8,10-15
А	EP 0 399 432 A2 (TAKEDA CHEMICAL INDUSTRIES, 1 28 November 1990 (28.11.90), abstract; claims page 3, lines 16-19,32-33; page 3, line 47 - 1 line 19; page 4, lines 30-46; example 1.	1,2,4,8;	1,7,9-15
А	EP 0 573 133 A1 (SCHERING AKTIENGESELLSCHAFT) 08 December 1993 (08.12.93), abstract; claims page 2, line 48 - page 3, line 18; page 4, line 19-47.	1-8; nes	1,6,8,10-16
	A/2.10 (continuation of second sheet) (July 1992)		

Form PCT/ISA/210 (continuation of second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT Information on patent family members

International application No. PCT/KR 98/00013

					K 98/00013
			010 041 44444864444 LLTTPPPRULNIT	81.798 4789.47 81.788 81.5519.648 93.669 97.183 97.668 97.	320-04-09-09-09-09-09-09-09-09-09-09-09-09-09-
1600 5070 6070 Falso balls note mine steel sense some	own area than hans space make alone word days and since you	1 mm with the sea top top the sea top top the sea top	PEEEBBAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	87125 8801185 8801185 4913905 49128 5128 88023	31-07-92 30-03-88 01-10-89 03-04-90 07-07-92 30-11-88
477 1997 1909 1809 1809 1809 1809 1809 1809 1809	and along their stars are a super major and a super stars areas and a	3-11-90	ACCUTABAA CODDEEUJ	107517 2017442 69010076 69010076 399432 5362497 53072416	15-07-94 25-11-90 28-07-94 08-12-94 08-12-94 22-05-94 22-04-94 28-11-94 27-03-91
EF A1 57	5 1 33 QE	3-12-93	PACACOCOCOCOCOCOCOCOCOCOCOCOCOCOCOCOCOCO	19925859080000933364977010202777600111897321 1989917877999224221434000244949462013343899660 17176126709557/24444000076855555444115343899660 17416126709557/2448456500768585555444115343899660 17419040710985704041365022232121007222224894668 17419040710887979809519907050588866994780889 170500918 3811	40355003304000044600150514000577135055570101 9999999999999999999999999999999999

INTERNATIONAL SEARCH REPORT Information on patent family members

International application No.

PCT/KR 98/00013

angefi Pa ii Docu	ührtes tent d n sear ment d	rchenbericht : Patentdokument ocument cited ch report e brevet cité port de recherche	Datum der Veröffentlichung Publication date Date de "publication	Mitglied(er) der Patentfamilie Patent family member(s) Membre(s) de la familie de brevets	Datum der Veröffentlichung Publication Mafe Date de publication
MO.	A1	9323083	25-11-93	AU A1 42828/93 EP A1 641221 JP T2 7508976 US A 5314685	13-12-93 08-03-95 05-10-95 24-05-94
wo i	A1	9011044	04-10-90	950 9737 9737 9737 9737 9737 9737 9737 973	15-09-99-99-99-99-99-99-99-99-99-99-99-99-
US ,	Α	4321252	23-03-82	40010059980776666412615534400973540448892995125076 1265832558888770066068899996666656758889374100025676 212775665777666886895889699601226665670359899999999999999999999999999999999999	09450334450779990111144501110884460300077111401111111144444 B8888888888888888888888888

INTERNATIONAL SEARCH REPORT Information on patent family members

International application No. PCT/KR 98/00013

·				1017101	98/00013	
			884444471 #1877077 #2 #7 789 #3 #7 789 #3 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	639.42519.199727000889288715515015700424735 1731683284598911844923338993071048839953 8010567675551322944074637128023268800685 9010596971588800440073512350000012210592	\$11114562214463224426722466224422224663656363244267224426224455224465224426722466224422224663636363244263224422224663636363	
EP A1	322098	28-04-89	when sever where same teach teach their dates were either time and	33114 950558 950558 952598 952599 525179 25473	15-11-74 11-08-94 02-02-95 06-07-94 19-06-89 02-07-97 06-07-93	
EP A2	328806	23-08-89	AU A1 191 EL A3 3 IL A3 JP A2 20 US A 49	77/88 528804 87135 003407 004475	17-08-89 07-02-90 30-12-88 09-01-90 04-03-90	
EP A1	275550	27-07-88	DE CO21 377237093 4 4 7 4 7 4 7 4 7 4 7 4 7 4 7 4 7 4 7	(85571 (85571 (75550 (44946) (44946)	27-05-93 12-08-93 21-04-93 04-07-88 17-05-95 13-02-90 01-03-94	
EP A1	28556 3	05-10-86	B3 360368877000688700 B 1 1 3311 00088000 B 1 1 3311 000 B 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	17970100071799813100006	1129919920828889999999999999999999999999	